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INSTRUCTIONS FOR GALVANIZED PORTABLE STAND

- 1) Remove stand from packaging.
- 2) Place stand in desired location. Use minimum of two people to carry stand. (Approximate weight is 250lbs.)
- 3) Stand face mount section upright. Support face section with bracing section.
- 4) Secure two sections with 2"x5/8" nuts and bolts.
- 5) Tighten bolts @ base of face mount and bracing sections.
- 6) Add three (3) 55-gallon barrels to rear triangular area of stand. Fill with water. Make sure barrels are snug to front end of stand. **Barrels not provided.**
- 7) Attach weight rods to face section of stand using 2"x3/8" bolts.
- 8) Add weights to pegs on front end of stand. Minimum of 200 lbs. (4-50 lb. plates 1" holes). **Weights not provided.**
- 9) Place toe kick board on ground and center the board with the stands face mount. Drill holes from the back of the bracket (or mark w/pencil and drill). Bolt the board to the brackets using 4 - 2"x3/8" bolts provided. **Board (2"x12"x7") not provided.**
- 10) Bolt "Forcible Entry Machine" to stand using 6- 1 1/2"x5/8" bolts provided.

Materials Provided

- 2 - 2"x5/8" bolts and nuts (support section connection)
- 6 - 1 1/2"x5/8" nuts and bolts (Machine Mount)
- 2 - 2"x3/8" bolts (weight rod set bolts)
- 4 - 2 1/2"x3/8" nuts, bolts, and lock washers (Toe kick board)
- 4 - 1 1/2"x3/8" nuts, bolts, and lock washers (Toe kick brackets)

Materials Needed

- 3 - 55-gallon barrels
- 1 - 2"x12"x7' board
- 4 - 50 lb. weight plates (1" hole) or 4-6 45 lb. olympic plates

If you have any questions regarding the assembly of the portable stand, please contact Curtis McCart @ (626) 599-8814.

NOTE: ALL BOLT HOLE CLEARANCES ARE TIGHT. DO NOT HAMMER INTO PLACE. THIS WILL DAMAGE THE THREADS. DRIVE INTO PLACE WITH A RATCHET. SLIGHT TAPING IS OK TO GET INTO PLACE IN ORDER TO DRIVE.